

**CRYOMILLED ALUMINUM ALLOYS AND COMPONENTS EXTRUDED
AND FORGED THEREFROM**

ABSTRACT OF THE DISCLOSURE

5 High strength aluminum alloy powders, extrusions, and forgings are provided
in which the aluminum alloys exhibit high strength at atmospheric temperatures and
maintain high strength and ductility at extremely low temperatures. The alloy is
produced by blending about 89 atomic% to 99 atomic% aluminum, 1 atomic% to 11
10 atomic% of a secondary metal selected from the group consisting of magnesium,
lithium, silicon, titanium, zirconium, and combinations thereof, and up to about 10
atomic% of a tertiary metal selected from the group consisting of Be, Ca, Sr, Ba, Ra,
Sc, V, Cr, Mn, Fe, Co, Ni, Cu, Zn, Y, Nb, Mo, Tc, Ru, Rh, Pd, Ag, Cd, W, and
combinations thereof. The alloy is produced by nanostructure material synthesis,
such as cryomilling, in the absence of refractory dispersoids. The synthesized alloy is
15 then canned, degassed, consolidated, extruded, and optionally forged into a solid
metallic component. Grain size within the alloy is less than 0.5 μm , and alloys with
grain size less than 0.1 μm may be produced.

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